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Azari, Fahimeh; Sas, Amelie; Kutzner, Karl Philipp; Klockow, Andreas; Scheerlinck, Thierry; van Lenthe, G Harry

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Cemented short-stem total hip arthroplasty: characteristics of line-to-line versus undersized cementing techniques using a validated CT-based Finite-Element-Analysis Fahimeh Azari,¹ Amelie Sas,¹ Karl Philipp Kutzner,² Andreas Klockow,³ Thierry Scheerlinck,⁴ G. Harry van Lenthe¹ ¹Biomechanics Section, KU Leuven, Celestijnenlaan 300C, 3001 Leuven, Belgium, ²Department of Orthopaedic Surgery and Traumatology, St. Josefs Hospital Wiesbaden, Beethovenstr. 20, 65189 Wiesbaden, Germany, ³ Mathys Medical, Robert Mathysstr. 5, 2544 Bettlach, Switzerland, ⁴Department of Orthopedic and Trauma Surgery, UZ Brussel, Laarbeeklaan 101, 1090 Brussels, Belgium

Correspondence to: Harry van Lenthe (T: +32 16 32 25 95; F: +32 16 32 89 99; E-mail: harry.vanlenthe@kuleuven.be)

Author's contribution

FA contributed to research design, acquisition, analysis and interpretation of data, and drafting the paper. GHVL contributed to research design, acquisition and interpretation of data and revising of the paper. TS and KPK contributed to research design, acquisition and interpretation of data and revising of the paper. AS contributed to acquisition and analysis of data and revising of the paper. AK contributed to acquisition and interpretation of data. All authors have read and approved the final submitted manuscript.

36 Abstract

Short-stems are becoming increasingly popular in total hip arthroplasty since they preserve 37 the bone stock and simplify the implantation process. Short-stems are advised mainly for 38 patients with good bone stock. The clinical use of short-stems could be enlarged to patients 39 40 with poor bone stock if a cemented alternative would be available. Therefore, this study aimed to quantify the mechanical performance of a cemented short-stem and to compare the 41 'undersized' cementing strategy (stem one size smaller than the rasp) to the 'line-to-line' 42 technique (stem and rasp with identical size). A prototype cemented short-stem was 43 44 implanted in eight pairs of human cadaveric femora using the two cementing strategies. Four 45 pairs were experimentally tested in a single-legged stance condition; stiffness, strength ,and 46 bone surface displacements were measured. Subject-specific nonlinear finite element models 47 of all the implanted femora were developed, validated against the experimental data, and 48 used to evaluate the behavior of cemented short-stems under physiological loading conditions 49 resembling level walking. The two cementing techniques resulted in non-significant 50 differences in stiffness and strength. Strength and stiffness as calculated from finite element were 8.7% \pm 16% and 9.9% \pm 15.0% higher than experimentally measured. Displacements as 51 calculated from finite element analyses corresponded strongly ($R^2 > 0.97$) with those 52 measured by digital image correlation. Stresses during level walking were far below the 53 fatigue limit for bone and bone cement. The present study suggests that cemented short-stems 54 are a promising solution in osteoporotic bone, and that the line-to-line and undersized 55 cementing techniques provide similar outcomes. 56

Keywords: short-stem, cementing technique, total hip arthroplasty, mechanical testing, finiteelement analysis

59 Introduction

Short-stems have been introduced as an alternative to conventional stems in uncemented total 60 hip arthroplasty (THA), especially for young and active patients. Short-stems aim to preserve 61 the proximal bone stock and simplify the implantation process.^{1,2} Currently, short-stems of 62 the newest generation have shown good clinical outcomes in the medium-term.^{3,4} However, 63 using uncemented short-stems in elderly patients with reduced bone quality increases the risk 64 of postoperative periprosthetic fractures.⁵ Thus, a cemented version would potentially offer a 65 solution for patients with poor bone quality or uncommon anatomy.^{6,7} Yet, clinical data on 66 cemented short-stems are still limited and concerns have risen about the risk of periprosthetic 67 fractures and long-term survival.⁸ Currently, mainly two competing strategies for cementing a 68 femoral hip implant are being used.⁹ First, using a stem that is equal in size as the largest 69 70 broach that fits the femoral canal. This "line-to-line" cementing technique results in a thin but 71 significant cement mantle that corresponds mainly to the cement pressurized into the cancellous bone. Second, using a stem that is smaller ("undersized") than the largest broach. 72 73 This results in a thicker cement mantle composed of a pure cement layer and a layer of cement pressurized into the cancellous bone.¹⁰ In the line-to-line cementing technique, 74 cement-bone interdigitation and areas of thin cement being supported by cortical bone 75 provides excellent support to the cement mantle 9,11,12 and results in a promising long-term 76 outcome.^{13,14} In the undersized cementing technique, however, the thicker cement mantle 77 reduces cement stresses¹⁵ and reduces micro-motion at the cement-stem interface resulting in 78 79 less cement cracks.^{1,16,17} Hence, both the line-to-line and the undersized technique have

demonstrated good longevity when using traditional stems, depending on the stem design.¹⁰ 80 Yet, it is not known what the mechanical consequences of these cementing techniques are 81 when using short-stem designs. Therefore, the present study aimed to determine which 82 83 cementing strategy, i.e., the line-to-line or undersized technique, is preferable in cemented short-stem THA. For that purpose, we determined which cementing technique would give the 84 highest load to failure and the lowest bone and cement stresses. We also measured stiffness to 85 evaluate potential differences in deformation behavior. We hypothesized that, in analogy to 86 traditional stems, both techniques would result in similar fracture loads and that cement 87 stresses will be lower when using the undersized technique. 88

89 Methods

90 Specimens

After approval from the UZ Brussels Ethics Board (approval number of the project: B.U.N 91 143201733043), eight pairs of fresh frozen human cadaveric femora (i.e., 16 femora in total) 92 were obtained from the Anatomy lab of the Brussels University Hospital (UZ Brussel). 93 Donors' age at death was 73.5 ± 5.9 years, height was 163.7 ± 7.4 cm, weight was 52.8 ± 4.3 94 kg and body mass index (BMI) was 19.8 ± 2.4 kg/m². All specimens had been kept intact, 95 were fresh frozen at -20 °C, and thawed for implantation and mechanical testing. The left 96 and right femur of each pair were prepared for implantation with the optimys short-stem 97 98 (Mathys Ltd., Bettlach, Switzerland) using broaches of identical size. For each pair, the lineto-line cementing technique was used in one femur, and the undersized technique in the 99 100 contralateral one. Specimen allocation was random and, preparation and implantation were 101 performed by two experienced orthopedic hip surgeons (TS and KPK). Information regarding the specimens and cementing method is outlined in Table 1. 102

103 Medical imaging

104 Computed tomography (CT)-scanning was performed two times for all 16 specimens: first, of the intact bone; and second, after implantation. CT scanning parameters were: 0.60 mm slice 105 thickness and 0.21 mm pixel size. X-ray tube current, energy level, and exposure time were 106 160 mA, 140 kV, and 1000 ms, respectively. A dipotassium hydrogen orthophosphate (also 107 referred to as dipotassium phosphate; K₂HPO₄) calibration phantom (SN: 3931, part No: 108 13002) was scanned together with the femora as a reference for quantifying bone density 109 from the CT images. Image data sets were reconstructed using an ultra-sharp (B80) 110 reconstruction kernel. Bone quality was assessed by dual-energy X-ray absorptiometry 111 (DXA), using a Hologic scanner (Hologic, MA) of the femora before broaching. 112

113 Mechanical testing

Mechanical testing was performed in four pairs of specimens (specimens 5 to 8) according to 114 the workflow of Sas et al.¹⁸ To prepare specimens for mechanical testing, soft tissues were 115 removed from the femora. The femora were shortened such that all specimens had an equal 116 size of 25 cm as measured from the tip of the greater trochanter. The distal part of each 117 specimen was embedded in a stainless steel holder using polymethylmethacryate (PMMA, 118 119 Technovit 3040, Heraeus Kulzer, Germany). The height of the holder was 5 cm. The anterior 120 aspect of each femur was painted with a white background spray layer, and a random black speckle pattern was applied with an airbrush to obtain a unique pattern on each sample that 121 could be used for tracking displacements during mechanical testing with digital image 122

correlation (DIC). A 6 by 6 pixel speckle size was aimed for, which resulted in a physical 123 speckle size of approximately 0.4 mm for the adopted camera setup.¹⁹ The distal fixation was 124 rigidly mounted onto the INSTRON 3367 quasi-static testing machine so the femoral axis 125 had an angle of 12° with respect to the loading axis (Fig. 1). Load was applied on a prosthetic 126 head attached to the stem and the contact point between the loading plate and the head was 127 greased to minimize the friction and to avoid undesired shear loading. Mechanical loading 128 129 was applied until macroscopic failure (fracture of the bone) occurred. The mechanical tests were force-driven at a speed of 10 N/s. Prior to the test, a preload of 50 N, followed by 20 130 sinusoidal preconditioning cycles (50-500 N, 1 Hz) were applied to the prosthetic head. 131 Actuator displacement and load were recorded at 5 Hz. The strength of the femora was 132 defined as the maximum force magnitude as taken from the force-displacement curve. The 133 stiffness of the bone-implant construct was determined as the steepest slope for a 20% portion 134 of the force-displacement curve.²⁰ The entire experiment was recorded with two cameras 135 (Grasshopper3, Flir Systems Inc., 5 Mpx) that captured images at 5 frames per second (fps). 136 This frame rate suffices to capture the deformation behavior of the specimens, but does not 137 capture (sudden) fracture in brittle materials like bone; yet, this study focused on the use of 138 cemented implants before fracture, hence, a detailed quantification of the exact fracture 139 pattern was not needed. Light intensity and the shutter time were adjusted to have good 140 contrast. After mechanical testing, DIC was performed using the software tool Vic-3D 8.0.0 141 (Correlated solutions Inc., Irmo, SC) for each specimen to obtain a discrete displacement 142 field for each recorded frame. DIC was calculated with a subset size (that is, the size of the 143 area used to evaluate the gray level pattern) of 25 px and a step size (defined as the number of 144 pixels by which the subset is shifted to calculate the displacement field) of 5 px. All the 145 frames were compared to the same reference image, taken in the unloaded and undeformed 146 configuration. 147

148 Image processing

The CT scans were processed to develop specimen-specific CT-based FE models of all 149 sixteen bone-implant specimens, mimicking the same loading configuration as in the 150 experimental tests. Due to implant-related artifacts, the scans of the implanted femora could 151 not be used directly for FE analysis, as these artefacts prevented proper quantification of bone 152 density. Hence, data from two separate CT scans were combined. Specifically, the intact bone 153 geometry was obtained from the CT scans of the intact bone. Semi-automatic, threshold-154 based segmentation was performed in Mimics 22.0 (Materialise NV, Leuven, Belgium) to 155 construct solid 3D models of the intact femurs. Geometric data on the stem and the cement 156 were retrieved from the CT scans of the implanted femora. Specifically, the stems were 157 segmented by simple thresholding. The cement was manually contoured and the 158 segmentation was verified by an experienced orthopedic surgeon (TS). 159

Prior to combining the stem and cement data with the data of the bone, a registration of the 160 implanted 3D bone model on the intact bone model was performed using 3-matic 14.0 161 (Materialise NV). The most proximal part of both 3D models was removed since this differed 162 and would impede the registration. Subsequently, a rigid registration was performed to align 163 the implanted femur (stem and cement were moved along) with the intact femur. The 164 registered 3D models of the cement and the stem were overlaid on the intact femur scan and 165 converted into a mask. A mask of the cortical bone was subtracted from the cement mask to 166 assure that there was no overlap between cement and cortical bone. Region growing and 167

- 168 morphologic closing operations were performed on the mask to remove floating parts and to 169 remove sharp features. Afterwards a 3D model of the cement was generated based on this 170 mask. The head of the intact bone was resected using a cutting plane that was fitted to the 171 resection plane of the implanted femur. Finally, wrapping and smoothing operations were 172 applied to refine our 3D model of the bone and cement.
- 173 The volume of the bone cement, including all cement proximal to the stem tip, was quantified
- by simply counting the voxels of the segmented data set multiplied with the volume of the
- voxel. We used CTAn 1.19.4.0 (Bruker, Kontich, Belgium) to calculate the cement thickness
 - using the sphere-fitting algorithm.²¹
 - 177 Mesh creation

A "non-manifold" assembly was performed between the bone, the cement and the stem to 178 assure that the nodes at the interface of the parts matched exactly. Next, volume meshes were 179 created using linear tetrahedral elements (C3D4) with a maximal edge length of 3 mm for the 180 femur and the stem and an edge length of 2 mm at the cement and interfaces. A convergence 181 analysis showed that for FE analysis of the proximal femur, this mesh size gives accurate 182 results. Finally, material properties were assigned in Mimics, based on the Hounsfield units 183 (HU) from the CT scan. Since calibration phantoms for the CT images of specimen pairs 1 to 184 4 were not available, the linear relation was estimated by calibrating the HU values from CT 185 against bone mineral content (BMC) measurements from dual energy X-ray absorptiometry 186 (DXA) scans following the work of Takada et al.²² and the instructions from the Hologic 187 manual.²³ For the specimen pairs 5 to 8, the linear relation was estimated by calibrating the 188 HU values from CT against bone mineral density (BMD) measurements from the calibration 189 phantom. The HUs were divided over 40 material categories and converted to ash density for 190 implementation of the non-linear material behavior according to Keyak et al.²⁴ The steel 191 implant was assumed to be a uniform material with a Young's modulus of 180 GPa. The 192 cement mantle was assigned a Young's modulus of 3 GPa.¹¹ The Poisson coefficient of all 193 materials was set to 0.3. The FE analysis was performed in Abaqus Standard 2017 (Dassault 194 195 Systèmes, Vélizy-Villacoublay, France) using the non-linear geometry solver. Assuming a 196 proper fixation of the cement to the bone and the implant, the interfaces were tied together in accordance with other studies.²⁵ 197

198 Model validation

The data from the mechanical tests were used to evaluate the accuracy of the FE models for 199 specimens 5 to 8. To mimic the experimental set up for the validation purpose, the distal part 200 of the femur diaphysis was positioned under an angle of 12° with the vertical axis. The load 201 was applied at the implant head center and distributed over the top surface of the stem. The 202 load was applied as displacement (6 mm) in 12 steps of uniform distribution.²⁶ The nodes of 203 the distal elements, positioned more than 20 cm distal to the tip of the greater trochanter, 204 were restrained to simulate the fixation of the distal part of the femur. The agreement 205 206 between the displacement as calculated by FE analyses and the displacements measured experimentally (using DIC) was evaluated at a force of 5 kN. Validating at this force provides 207 us with FE data which are still in the linear elastic range, and representative of the stiffness of 208 the bone-implant systems, yet, also represents a considerable force resulting in measurable 209 210 deformation in the experimentally tested femora. Ordinary least squares regression analysis between the experimental and the FE data was performed and coefficients of determination 211 (R^2) , root mean square error (RMSE), and slope were calculated. Statistical analysis was 212

- 213 performed using Bland-Altman plots and paired t-tests to analyze the agreement between the
- strength and stiffness data as calculated by FE analyses and measured by mechanical tests. A
- p-value smaller than 0.05 was considered significant.
- 216 Simulating in vivo loading

In vivo loading conditions were simulated by subjecting the models to hip contact and muscle 217 forces representing walking loads according to Heller et al.²⁷ These analyses were performed 218 for the models of the specimen pairs 5 to 8, because only for these specimens information 219 about body weight, required to quantify the joint and muscle loads, was available. The in vivo 220 forces were defined with respect to the patient-specific coordinate system. The hip contact 221 222 force was applied at the implant head center and distributed over the top surface of the stem. The muscle forces were distributed over node sets including the ten closest nodes to the 223 muscle force application points.⁷ The nodes of the most distal elements were restrained to 224 225 prevent rigid body motions. Additionally, a constraint was imposed to the head center such that it could only translate along the axis joining the hip and knee center. This constraint 226 leads to a more physiological deflection of the femoral head as demonstrated by Speirs et 227 $al.^{28}$ 228

229 Assessment of cementing technique

The mechanical consequences of the cementing technique were evaluated using specimenspecific FE analyses of the 16 implanted stems and by mechanical testing of 8 implanted stems. For each donor one stem was implanted using the line-to-line method and a one-size undersized stem was implanted in the undersized technique. As such, variability in bone geometry and density were minimized, allowing us to evaluate the effect of the cementing techniques.

236 Results

Due to an unfortunate human error specimen 7R broke prior to testing; this sample wasexcluded from the validation process.

239 Cement volume and thickness

The amount of cement in the undersized cases was non-significantly (p > 0.05) higher than in the line-to-line cases; on average 1.6 cm³ (Table 2). The average cement thickness was slightly, higher for the undersized cases (Table 2). The cement around the stem was not

limited to a (small) volume just around the stem, but it penetrated into the cavities present in
the trabecular bone (Fig. 2). Cement thickness was varying along the length of the stem (Fig.
2).

246 Mechanical testing

For all the specimens we found that the force-displacement curve consisted of an initial linear part, followed by a second linear part with a higher slope than the first one (Fig. 3). Hence, stiffness was always based on the second linear portion of the curve. The transition of the two

- linear sections occurred at a displacement between 1 and 2 mm. The second linear part ended
- 251 with a sudden drop in the measured force, indicating failure of the construct. Strength and
- stiffness did not differ significantly between line-to-line and undersized cases (Table 3).

- 253 Validation of the finite element models
- 254 Strength and stiffness as determined from the FE models agreed well with the experimentally
- 255 measured data (Fig. 4). Paired t-tests, showed non-significant differences for strength (p > 0.05) and for stiffness (p > 0.05)
- 256 0.05) and for stiffness (p > 0.05).

An excellent agreement between displacement data from FE analysis and mechanical testing was found (Fig. 5) with $R^2 > 0.97$ and RMSE < 20 μ m for all specimens.

259 Mechanical behavior under physiological loading

The validated FE models showed that stresses in the bone and cement during level walking were always less than 24.9% of the yield stress and 29.2% of the fatigue strength.²⁹ To assess whether cement failure due to compressive and tensile stresses would occur, the minimum and maximum principal stresses were calculated for all elements and indicated that no cement

- failure due to compressive and tensile stresses is expected (with a safety factor equal to 3.5).
- 265 Comparison between line-to-line and undersized cases
- 266 Strength and stiffness data showed very similar behavior for the undersized and the line-to-
- 267 line technique (Fig. 6a and Fig. 6c, respectively). Bland-Altman plot (Fig. 6b and Fig. 6d,
- respectively) and paired t-test demonstrated non-significant differences in strength (p > 0.05)
- and stiffness (p > 0.05).

270 Discussion

While at present short-stems are advised mainly for patients with sufficient bone stock, the 271 development of a cemented calcar-guided short-stem for patients with poor bone quality may 272 be a useful complement in THA. In this study we evaluated the biomechanical characteristics 273 of cemented short-stem prototypes and the effect of different cementing techniques 274 ('undersized' versus 'line-to-line'). We measured experimentally that the undersized and line-275 to-line cementing technique gave similar fracture loads; a finding that we confirmed with 276 finite element models. The finite element models also showed that the maximum cement 277 stresses were 11.7% lower when using the undersized technique. 278

- This study is unique in that we used a combined experimental-computational approach, 279 whereas similar studies have been limited to either in silico modeling or in vitro experiments. 280 In our study we used stems that were implanted in left and right femora from the same donor, 281 hence, the stems were placed in bones with similar geometry, density, and mechanical 282 properties. The cadaveric bones were mainly osteopenic (T-score < -1.0; 8/16, 50%) and 283 osteoporotic (T-score < -2.5; 5/16, 31%) hence, 81% of the bones we tested reflect the target 284 population. We used a stem design that was identical to the clinically successful uncemented 285 optimys stem,³⁰⁻³³ the only difference being a polished surface and steel material instead of 286 titanium. A further strength of our study was that we used identical stem designs in both 287 288 femora; the only difference was that the undersized stem was one size smaller than the stem that was cemented line-to-line. 289
- From our CT data on eight pairs of cemented femora (N = 16 in total), we found that the cement volume of the undersized cementing technique was, on average, 5.8% larger than that of the line-to-line technique. However, the difference was smaller than expected from the difference in stem size, which was on average 2.6 cm³. This suggests that in the line-to-line case about 1.0 cm³ extra bone cement is pressurized in the cancellous bone. We hypothesize

that this is the result of slightly higher pressures in the cement when inserting the thicker stems in the line-to-line scenario. Cement distribution was also similar in both cementing techniques. The average cement thickness of the undersized technique was 4.0% larger than that of the line-to-line technique.

299 The biomechanical effects of cementing technique were evaluated using specimen-specific FE models of the 16 implanted stems. Half of the models were validated against 300 experimentally measured data. In our study, we found a very good agreement between 301 mechanical tests and FE analysis for both stiffness and strength. The strength, quantified by 302 the FE models (7.9 kN \pm 0.9), was 9.9% \pm 15.0% higher than that of the experimental tests 303 (7.2 kN \pm 1.3); the stiffness, quantified by the FE models (2.6 kN/mm \pm 0.6), overestimated 304 the measured stiffness (2.3 kN/mm \pm 0.5) by 8.7% \pm 16%. Displacement data calculated at 305 the surface of the FE models also strongly matched the DIC measurements during mechanical 306 testing (for all specimens $R^2 > 0.97$, RMSE < 20 µm). Yet, a substantial offset was noted 307 between the measured displacements and those obtained with FE. Using DIC we could show 308 that this discrepancy was caused by movement of the stem inside the bone, most likely 309 related to creep of the bone cement. In the DIC data, the vertical displacement pattern was 310 varying along the stem length compared to the bone length, showing stem movement inside 311 the bone. We quantified the movement of the stem relative to the bone and evaluated this as a 312 function of the applied load. We saw that this relative motion showed a bi-linear behavior, 313 which perfectly matched the bi-linear behavior of the bone-cement-implant system (Fig. 3)". 314 We hypothesize that the bi-linear behavior of the experimentally measured force-315 displacement curves is related to non-linear (creep) behavior of the bone cement. Note that 316 due to preconditioning any potential settling of the bone-implant construct inside the clamps 317 had been removed. 318

The experimental protocol in our study closely relates to a recent biomechanical study that 319 also determined the primary stability of the same cemented short-stem design.⁶ In line with 320 our study, the authors also found very small and non-significant differences between the 321 strength of the implanted femora after a line-to-line or undersized implantation. Yet, the 322 strength as measured in our study was substantially higher than in the earlier study by 323 Kutzner *et al.*⁶ This may be related to slight differences in the experimental set-up. Whereas 324 we tested the femora under 12 degree of inclination, the inclination angle was 8 degrees in 325 the study by Kutzner et al. Furthermore, also the length of the femora differed (25 cm in our 326 study compared to 37 cm). In the present study, we demonstrated that the mechanical 327 behavior of the undersized and line-to-line stems was very similar; only small and non-328 significant differences in stiffness (average difference of $3.5\% \pm 3.0\%$) and strength (average 329 difference of $2.3\% \pm 1.9\%$) were found between the femora from each pair. 330

Under physiological loading conditions acute and fatigue failure of the bone and of the cement is very unlikely and both techniques performed similarly from a mechanical point of view. From a clinical perspective, we would prefer the line-to-line technique. First, because the stem is guided into the broached cavity by cortical contact making centralizing devices unnecessary. Second, because the stem is stabilized by cortical contact avoiding micromovements during cement curing.⁶ And finally, because a higher rotational stability could be expected.¹¹

- There are also some limitations to this study. First, we only performed mechanical testing of 338 four pairs of femora (specimens 5 to 8). One of the specimens (7R) fractured in the 339 preparatory phase, leaving 7 specimens for validation. However, and despite the small 340 number of specimens, we found a good agreement between experimental measurements and 341 computational models. A second limitation is the restricted physiological loading model we 342 used. We included only a limited number of muscles in the model.²⁷ Also, interface between 343 bone, implant, and cement were modeled by tied constraints, which might differ from reality. 344 However, according to similar studies^{34,35} the influence of the implant-bone interface on the 345 reported results is negligible. 346
- In summary, we experimentally validated a CT-based FE method for the assessment of bone strength and stiffness of a cemented short-stem total hip arthroplasty model. We conclude that the line-to-line technique withstands similar loads as the undersized technique, and that both are unlikely to fail under normal physiological loading. Regardless of the specific cementation technique, cemented short-stems appear promising in patients with low bone quality. As both cementing technique behave similarly from a mechanical point of view, we prefer the line-to-line technique from a clinical point of view.

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459 Fig. 1 The loading and boundary conditions as used in the FE analysis.

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Fig. 2 Cement distribution demonstrating that the thickness of the bone cement layer is varying along the length of the stem. The light and dark green color show the bone cement and the implant, respectively. The dashed line shows the resection surface of the implanted femur. Cement distribution is shown at four standardized levels determined by implant size according to two-dimensional templates.

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467 Fig. 3 Force-displacement curves for line-to-line and undersized specimens for one arbitrary468 specimen pair (pair 8) as determined from the mechanical tests and FE analysis.

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470 Fig. 4 Bar charts (a, c) and Bland-Altman plots (b, d) of strength and stiffness, respectively
471 for FE results against experimental data. Specimen 7R failed prior to testing, hence, 7R was

472 excluded from the data.

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474 Fig. 5 Ordinary least squares regression analyses on the displacement data for specimen 6R at475 a force of 5 kN.

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Fig. 6 Scatter plots (a, c) and Bland-Altman plots (b, d) of FE strength and stiffness, respectively for the undersized cases against line-to-line cases. In the scatter plots the dashed line represents the line y = x. Specimen 7R failed prior to testing, hence, 7L and 7R were excluded from the data.

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495		Age		Body		T-	Implant	Cementing
496	Specimen	[y]	Sex	weight [kg]	Side	Score	size	method
	1	50			L	-1.0	5	Undersized
497	1	52	m	NA	R	-0.8	6	Line-to-Line
498	2	94	f	NA	L	-1.5	2	Undersized
499	2		1	1 1/ 1	R	-1.3	3	Line-to-Line
500	3	91	m	NA	L	-0.1	4	Undersized
	-				R	-0.2	5	Line-to-Line
501	4	74	f	NA	L R	-2.5	6 7	Undersized Line-to-Line
502					к L	-1.9 -1.2	3	Line-to-Line
503	5	78	f	53.5	R	-1.2	2	Undersized
		_			L	-2.9	5	Undersized
504	6	67	f	52.7	R	-2.5	6	Line-to-Line
505	7	70	6		L	-2.7	8	Line-to-Line
506	7	79	f	57.8	R	-2.8	7	Undersized
	8	70	m		L	-2.9	4	Undersized
507	0	70	111	47.3	R	-1.8	5	Line-to-Line
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		N	Cement v	olume (<i>cm</i> ³)	Cement thickness (mm)		
	Line-to-line	8 8				[5.64 - 10.40]	
526	Undersized	0	21.92 ± 0.39	[15.83 - 41.21]	1.02 ± 2.07	[3.41 - 10.70]	
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524Table 2. Volume of the bone cement and bone cement distribution. Data indicate as mean \pm 525SD [min - max].

Table 3. Strength and stiffness of the different bones, as measured from mechanical tests.

552 Specimen 7R had failed prior to testing, the data from specimen pair 7 were excluded before 553 calculating the mean value. Data indicate as mean \pm SD [min – max].

	Ν	Measured strength (kN)	Measured stiffness (kN/mm)
Line-to-line	3	7.01 ± 1.68 [5.26 - 8.62]	2.42 ± 0.40 [2.01 - 2.80]
Undersized	3	7.80 ± 0.88 [6.81 - 8.48]	$2.53 \pm 0.50 \; [1.98 - 2.97]$

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